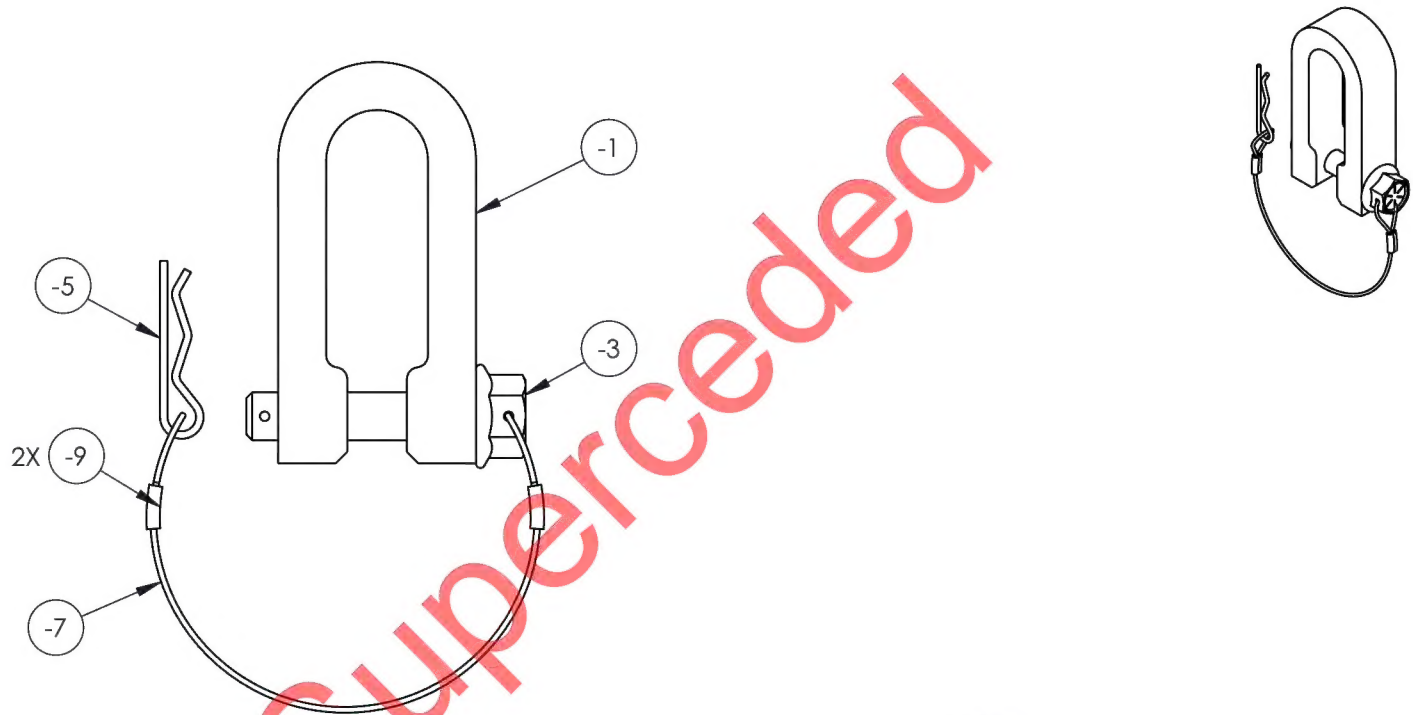


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D ENGRAVE NOTE CAPACITY FROM 6,000 & PROOF LOAD FROM 12,000.	9/20/2011	RJC	DW
B		-1 ADDED MISSING DIM. R.125.	2/17/2012	RJC	GE
3	15-0192	-1 CH'D DIM WAS 1.00 IS 1.00 +.01-.02.	8/5/2015	RJC	JAG



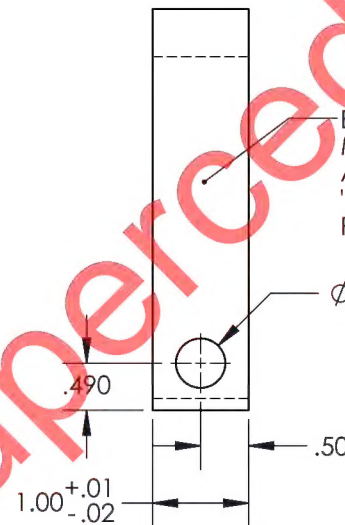
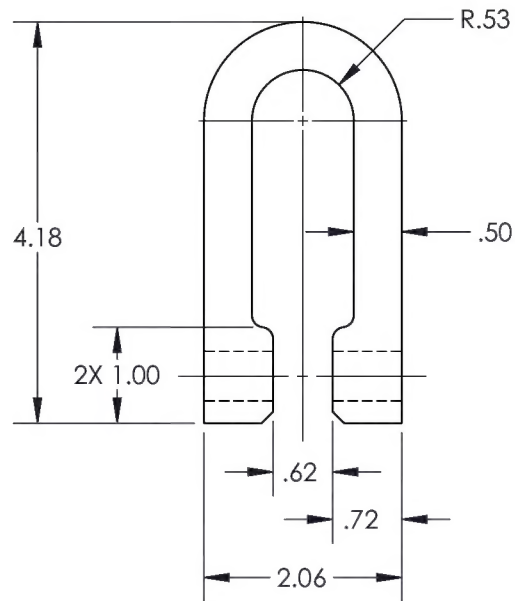
NOTE:
1. LOAD TEST ASSEMBLY TO 6,000 LBS.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BELL	4140/4142		2
			-3	1	PIN	STEEL, GR. 8	1/2-13 UNC X 4 (MCMASTER-CARR #92316A729) MODIFIED	3
		B/O	-5	1	HAIRPIN COTTER PIN	STEEL	Ø5/64, Ø3/8 EYE X 1-5/8 (MCMASTER-CARR #98335A061)	1
		B/O	-7	1	LANYARD	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL-2-C)	1
		B/O	-9	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1

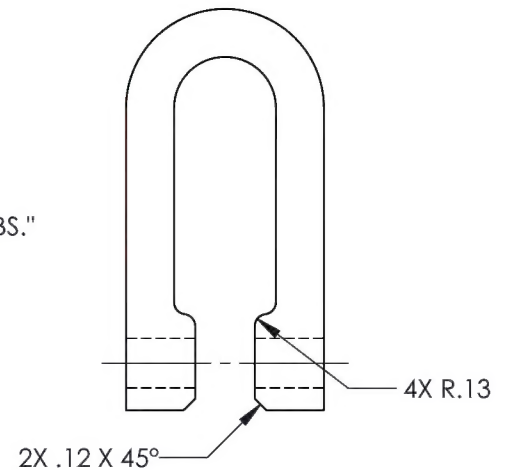
DART AEROSPACE	
TITLE LONG RANGER LIFTING EYE	
DWG NO. RBT18540	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206L
SCALE 1:2	DATE 10/22/2010
SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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3	15-0192	-1 CH'D DIM WAS 1.00 IS 1.00 +.01-.02.	8/5/2015	RJC	JAG



ENGRAVE T/N, S/N,
MADE IN USA
ALSO ENGRAVE
"CAPACITY 4000 LBS.
PROOF LOAD 6,000 LBS."



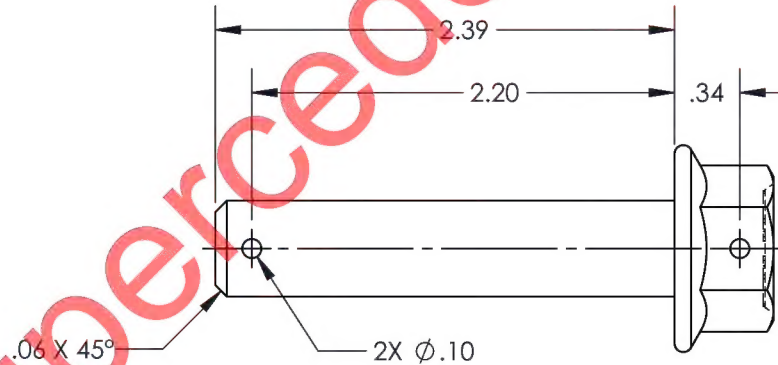
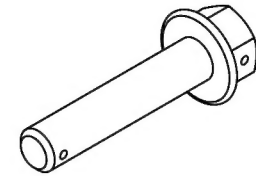
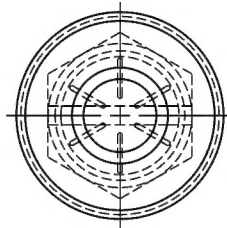
(-1)

BELL

DART AEROSPACE	
TITLE LONG RANGER LIFTING EYE	
DWG NO. TBT18540-1	REV 3
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 32-38
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L
SCALE 1:2	DATE 10/22/2010
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

PIN

DART AEROSPACE	
TITLE LONG RANGER LIFTING EYE	
DWG NO. TBT18540-3	REV 3
MAT'L STEEL, GR. 8	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/8	CAD PLATE YELLOW
ANGLES ± 5°	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L
SCALE 1:2	DATE 10/22/2010
SHEET 3 OF 3	